

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 08.03.25	Job No.: 00206	ADR Yes/No: Y	ADR Date: 08.03.03	ECN #: 1147
Product No.: D412-664		Created By: <i>IP</i>	Approved By: <i>MP</i>	
Product Name: Crosstubes		Checked By: <i>IP</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>LL 08.04.07</i>
Production Engineering Coord	Y	EC	<i>EC 08/04/07</i>
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DanS	<i>DanS 08.04.08</i>
Marketing	N		
<i>AC Coors</i>	Y	JM	<i>JM 08.04.07</i>

### Reason for Change:

Cuff dwgs are changing to allow drilling during turning

### Documents Affected:

#### Release:

- D3606 Rev. B
- D3659 Rev. B
- D3660 Rev. B

#### Supercede:

- D3606 Rev. A
- D3659 Rev. A (never released)
- D3660 Rev. A (never released)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	CP		<i>08.03.03 CP</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.04.07 KJ</i>
4	Update Grey Project Binder	Y	CP		<i>08.03.03 CP</i>
5	Move Electronic Files	Y	KJ		<i>08.04.07 KJ</i>
6	Update Master Document List (MDL)	Y	CP		<i>08.04.07 CP</i>
7	Update Document Record (DR)	Y	CP		<i>08.04.07 CP</i>
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	Y	KJ		<i>08.04.07 KJ</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC		<i>08.04.08 EC</i>
23	Update FAI Sheets	Y	EC		<i>08.04.08 EC</i>
24	Create/Update CNC Programs	Y	JLM	As req'd	<i>08.04.08 JLM</i>
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	<i>Y</i>	<i>JM</i>	<i>See below</i>	<i>08.04.08 JM</i>
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

### Description / Action:

- Cuff dwgs have been updated to add the holes that were previously drilled during installation on the xtubes. D3659-1 is already being manufactured this way.
- CHG numbers are not affected; this is an in-process change only
- Tag any stock of undrilled D3606-1, D3659-1, D3660-1 to ensure they aren't sent to customers (send drilled cuff only). OK to use for production.